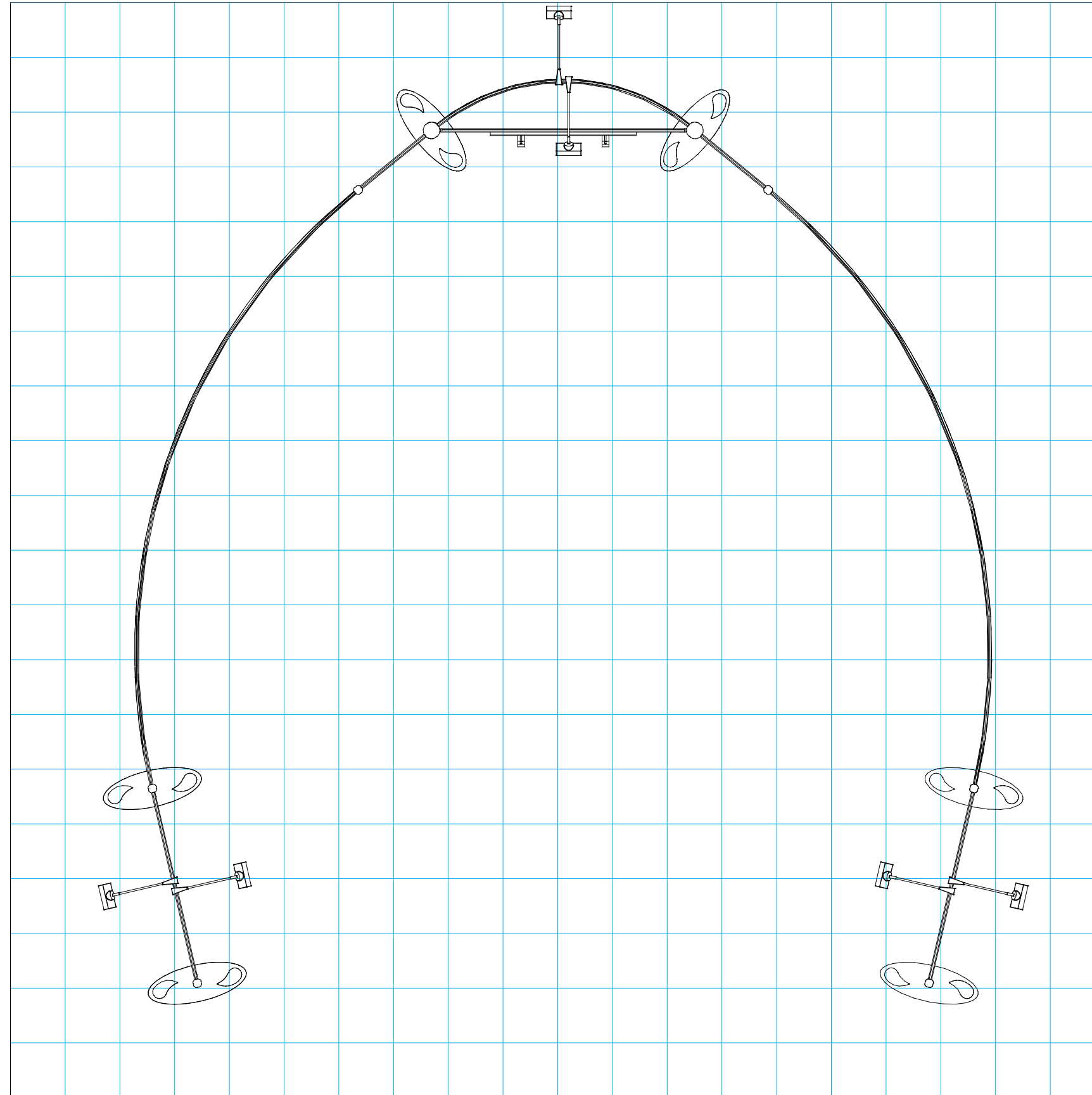



Plan View

# **SETUP INSTRUCTIONS**



 = 1 sq foot

## General Setup Instructions

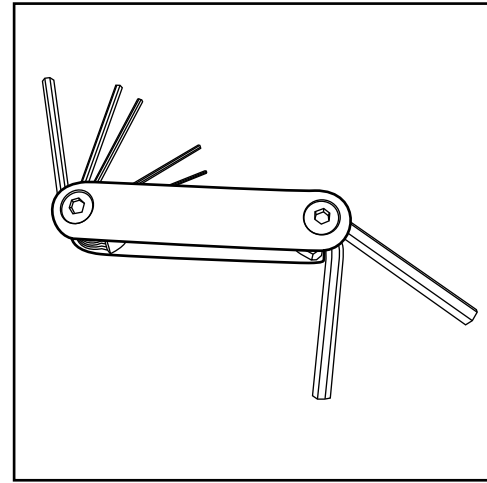
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

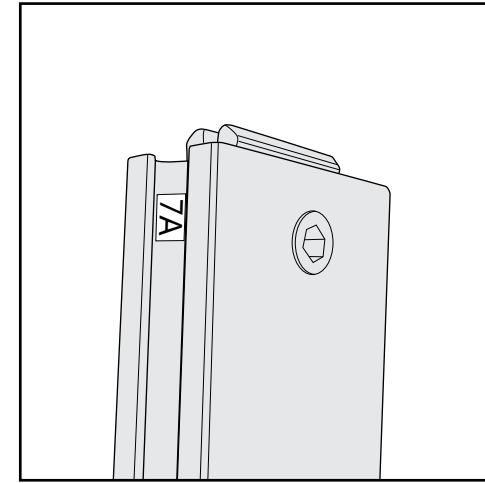
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

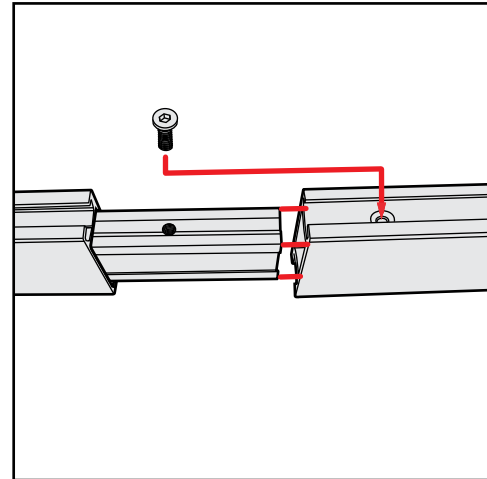
- For loss prevention, tighten all set screws and locks during disassembly.



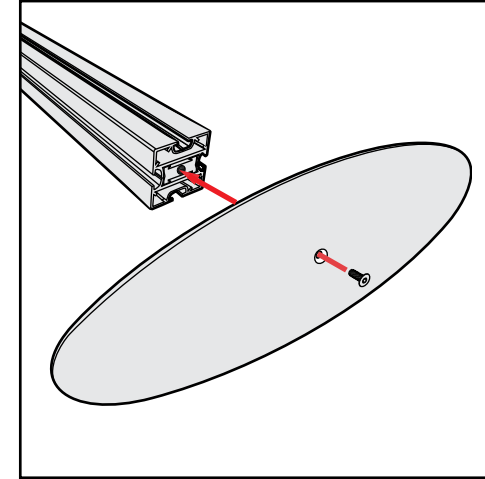
Hex Tool - Essential for Assembly



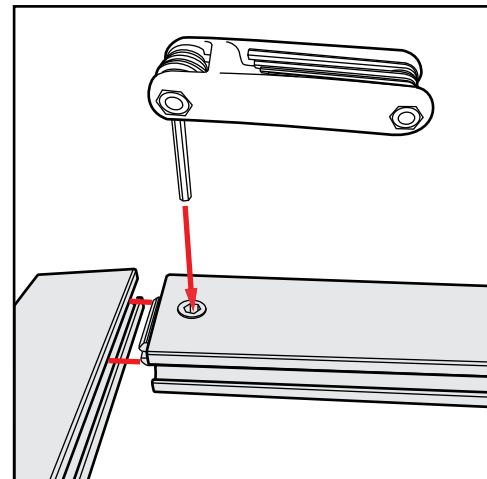
Part Identification - Numbering



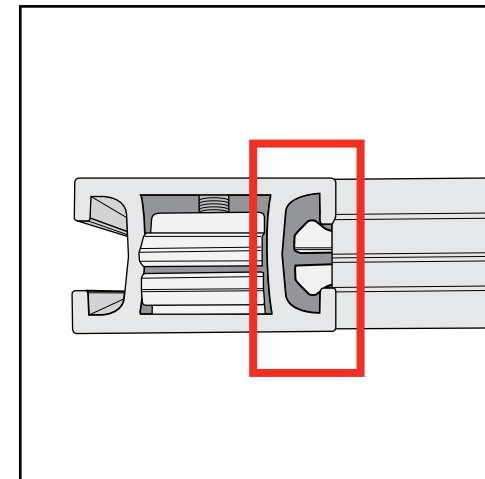
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



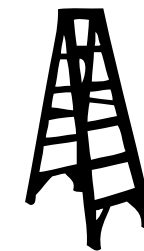
Engaged Lock



**WARNING**



DO NOT USE POWER TOOLS



LADDERS OR LIFTS  
MAY BE REQUIRED

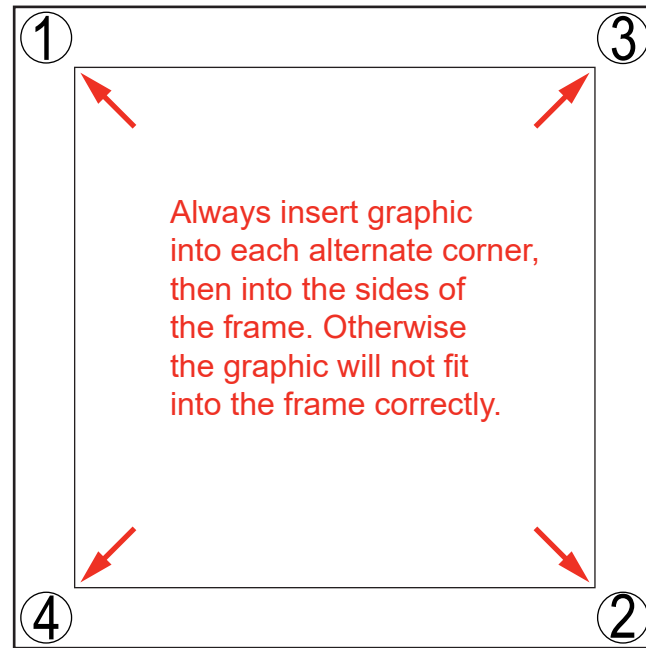


ALL CONNECTIONS MUST  
BE TIGHTLY SECURED

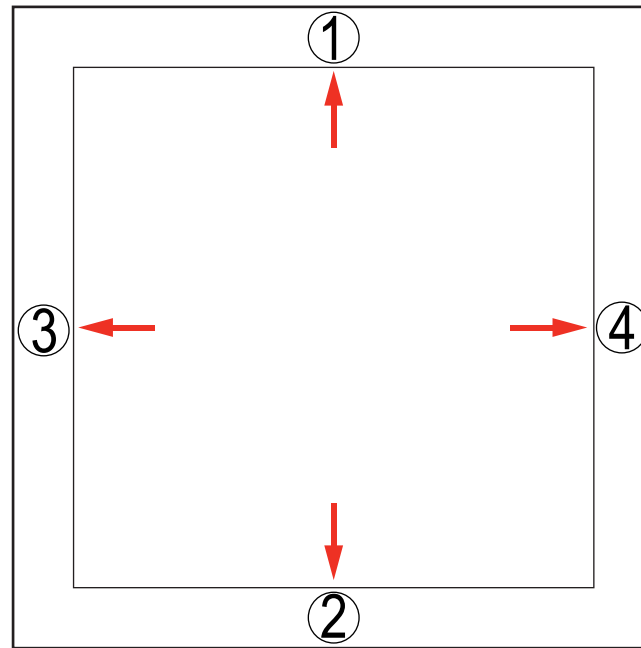
# The Perfect Fit

## SEG Graphic Installation in 3 Steps

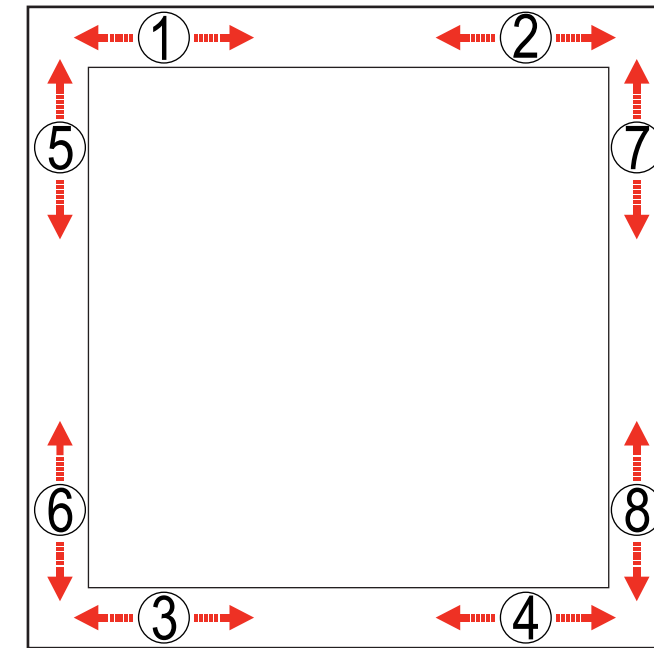
### STEP 1: Attach Corners



### STEP 2: Attach Middle



### STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video:

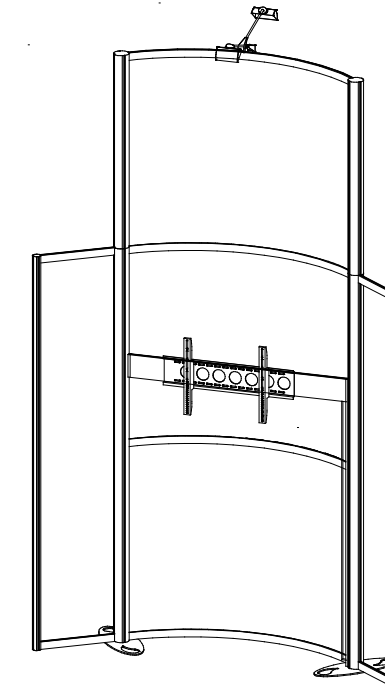
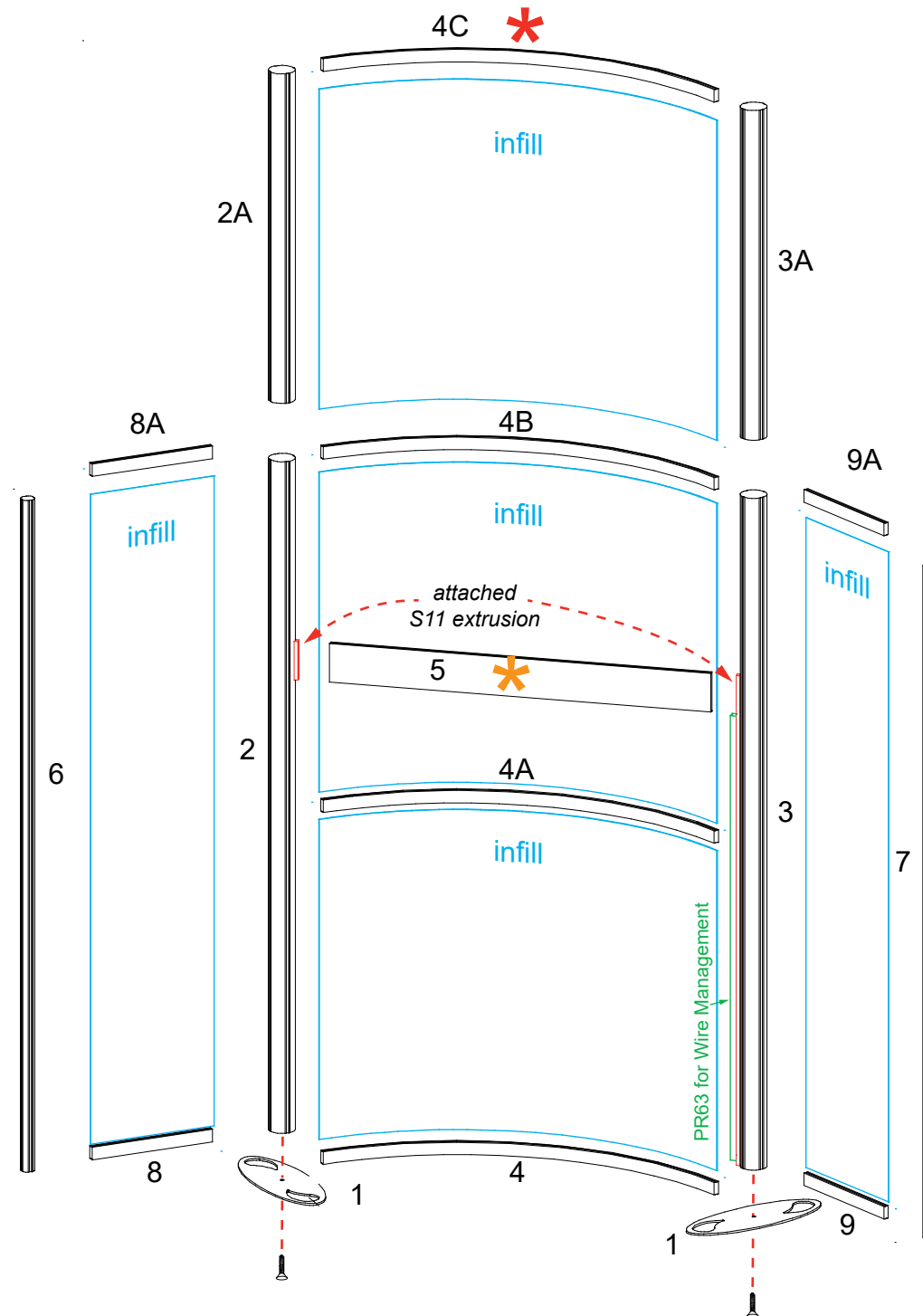
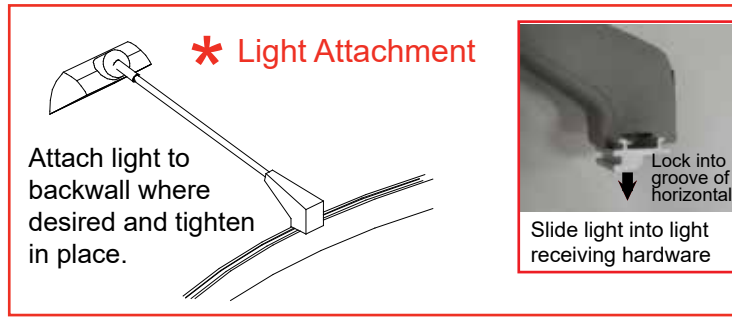


CRATE PACKING

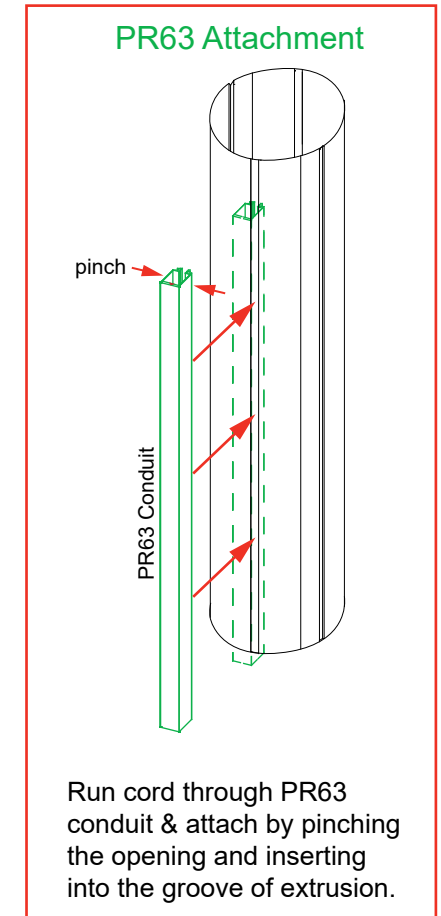
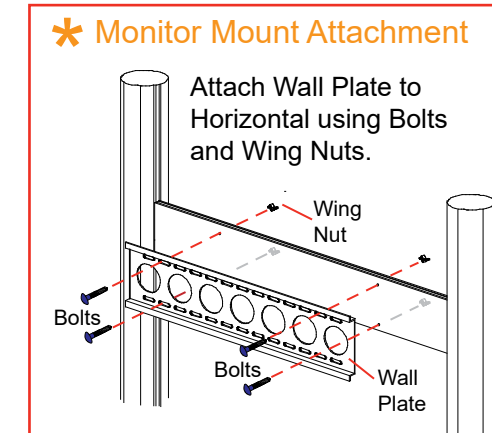
Item	Qty.	Description
1	2	Base Plate
2	1	96"h RR91 Vertical Extrusion w/ attached S11
2A	1	47.1"h RR91 Vertical Extrusion
3	1	96"h RR91 Vertical Extrusion w/ attached S11
3A	1	47.1"h RR91 Vertical Extrusion
4/4A/4B/4C	1ea	60"w Z45 curved Horizontal Extrusion
5	1	53.126"w Z140 Horizontal Extrusion
6	1	96"h RSG540 Vertical Extrusion
7	1	96"h RSG540 Vertical Extrusion
8/8a	1/1	18"w Z45 Horizontal Extrusion
9/9a	1/1	18"w Z45 Horizontal Extrusion

**Steps:**

- 1) Connect Base Plates [1] to bottom of verticals [2,3].
- 2) Assemble verticals [2-2A], [3-3A] together.
- 3) Install horizontals [4,4A,4B,4C] & [5] between vertical assemblies [2/2A] & [3/3A], inserting double-sided **infills** between horizontals.
- 4) Connect horizontal [5] to S11 extrusions attached to verticals [2] & [3], as shown.
- 5) Attach horizontals [8,8A] between verticals [6] & [2/2A], inserting **infill** between verticals.
- 6) Connect horizontals [9,9A] between verticals [7] & [3/3A], inserting **infill** between verticals.
- 7) Attach lights to top of assembly. See **Light Attachment** detail.
- 8) Install Monitor Mount to horizontal [5]. See **Monitor Mount Attachment** detail.
- 9) Attach PR63 to vertical [3] for wire management of monitor power cord. See **PR63 Attachment** detail.



When assembled

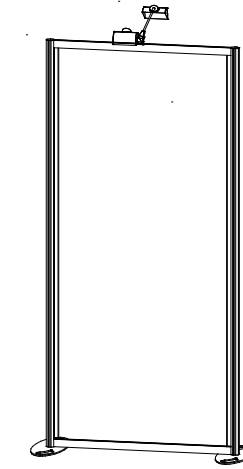
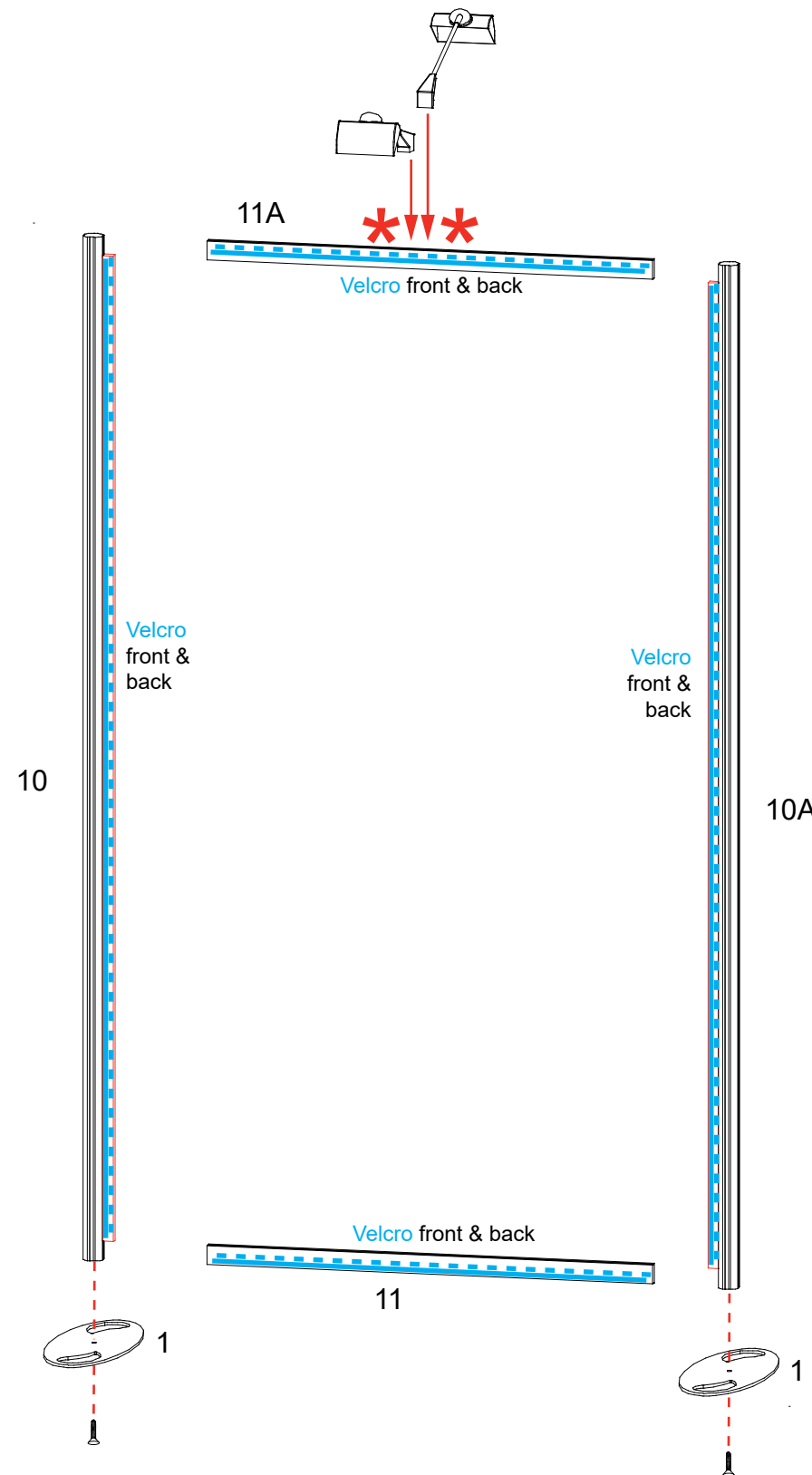
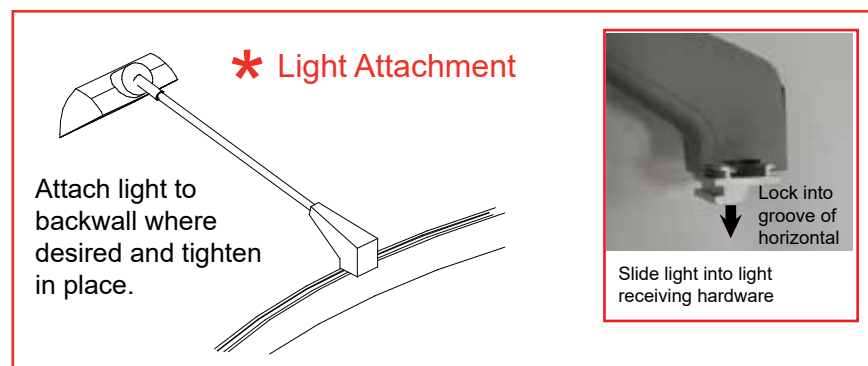


Item	Qty.	Description
1	4	Base Plate
10/10A	2/2	96" h RSG540 Vertical Extrusion w/ attached PR63
11/11A	2/2	42" w Z45 Horizontal Extrusion

**Steps:**

- 1) Install Base Plates [1] to bottom of verticals [10,10A] using bolts.
- 2) Connect horizontals [11,11A] between verticals [10,10A].
- 3) Apply fabric graphics to front & back of assembly using **Velcro**.
- 4) Connect lights to top of assembly as shown. See **Light Attachment** detail.

Repeat steps 1 through 4 for other light box assembly.



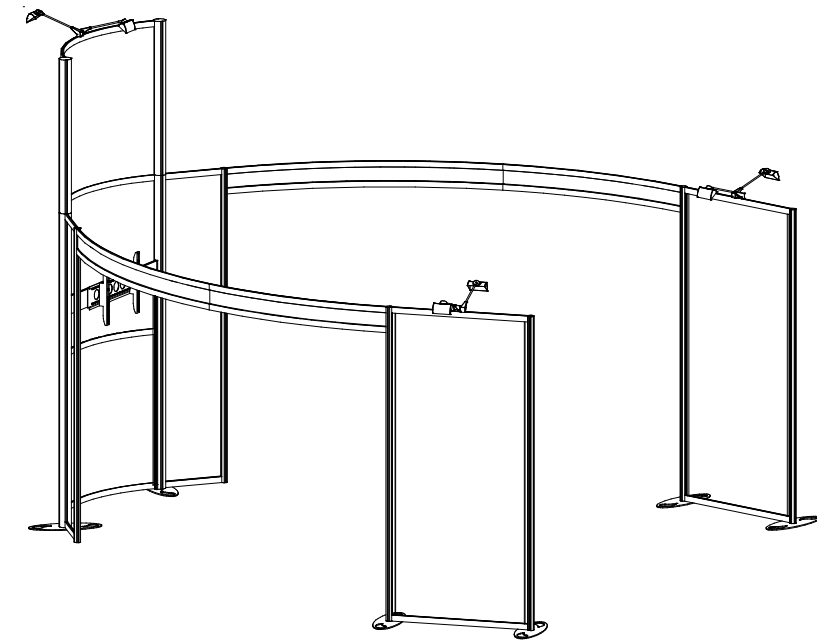
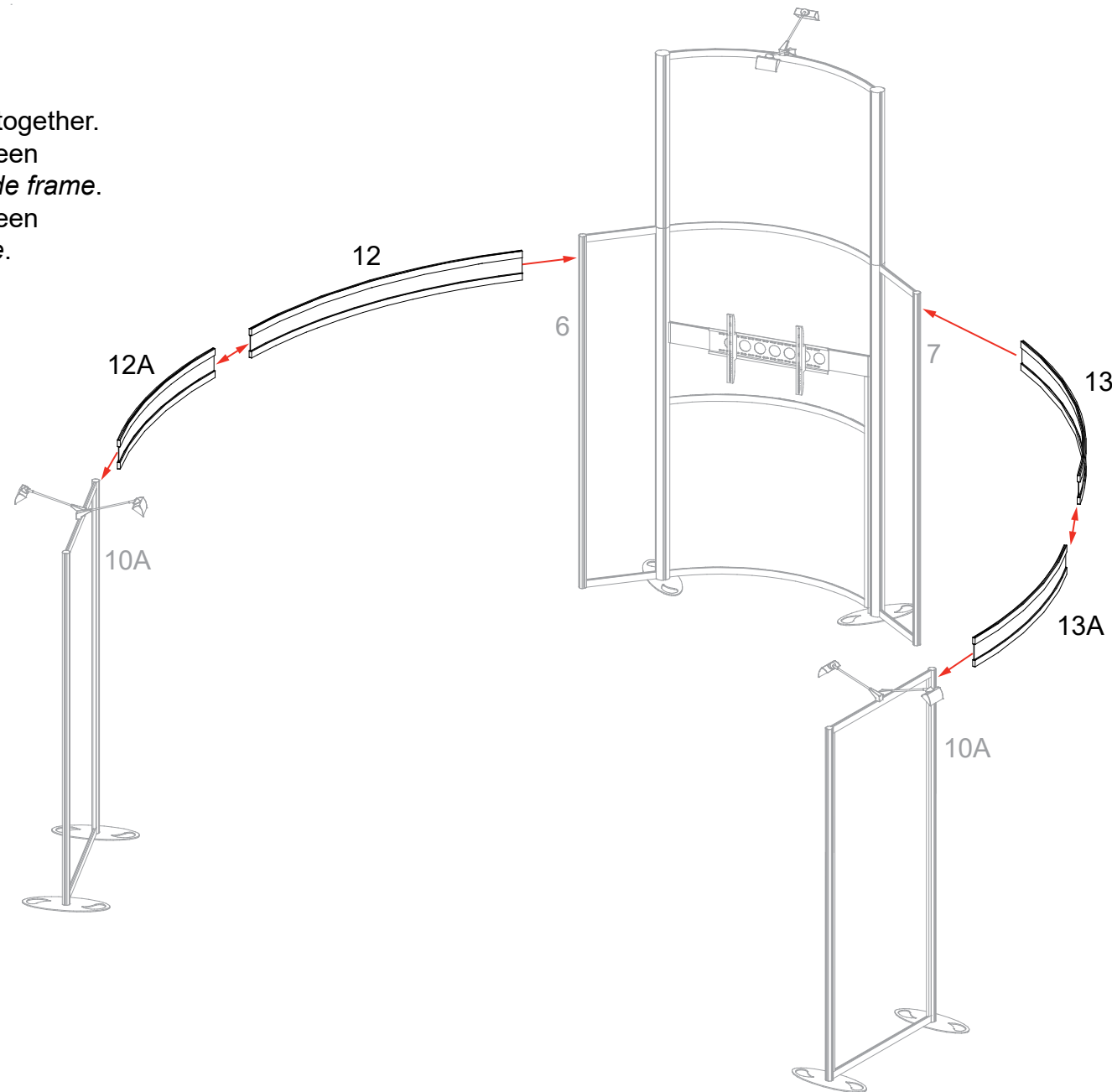
When assembled

**QTY 2**

Item	Qty.	Description
12	1	84" Z245 curved Horizontal Extrusion
12A	1	61" Z245 curved Horizontal Extrusion
13	1	84" Z245 curved Horizontal Extrusion
13A	1	61" Z245 curved Horizontal Extrusion

**Steps:**

- 1) Connect horizontals [12-12A] & [13-13A] together.
- 2) Install horizontal assembly [12/12A] between verticals [6] of *tower* & vertical [10A] of *side frame*.
- 3) Install horizontal assembly [13/13A] between verticals [7] or *tower* & [10A] of *side frame*.



When assembled